



NOTES:  
1) MATERIAL: 4140/4142 (28-32 RC)  
2) HEAT TREAT: N/A  
3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN POWDERCOAT RED QSI 005 OR MIL-PRF-24712  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: 0.005" TO 0.010"  
7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN  
8) MASK HOLES PRIOR TO POWDERCOAT

A	NEW ISSUE	18-615	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MLe	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10314-101	SHEET 1 OF 1
APPROVED	MLe	TITLE	SCALE
DATE 6/5/2018		TORQUE REACTOR	NTS
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